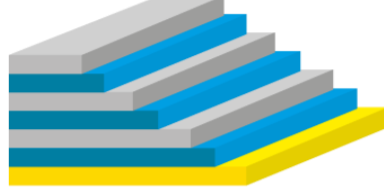


Product:

PET/PA/PE LAMINATED VACUUM BAG 80 MİC.

PRODUCTION METHOD
Coextrusion and lamination
FILM STRUCTURE
PET/PA/PE



3: Polyamide (PA) barrier layer
2: Binding layer
1: Sealable inner layer
PET: Lamination layer

PHYSICAL PROPERTIES	value	unit	METHOD	TOLERANCE
Width (min.-max.)	100-1000	mm	Aksedef Method	± 0,5
Length (min.-max.)	100-1500	mm	Aksedef Method	
Standard package weight	25	kg	Aksedef Method	± 0,5

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TECHNICAL PROPERTIES		METHOD	TOLERANCE
Oxygen Transmission Rate	50 ml/m ² .d.bar	ASTM D-3985 :230C	± %1
Water Wapour Transmission	<15 g/m ² . d	ASTM-F 1249	± %1

SEALING PERFORMANCE

Suitable with Chamber Vacuum Machine and simple heat seal apparatus.
Reference heat sealing values and underbelow.

Thickness	Reference Heat Value (C ⁰)	Reference Sealing Time (second)
80 mic	135-150	2-2,5

These values are reference.

Please check your device and product for the most appropriate heat sealing values.